

Comfortable living spaces together with PCPs/MOFs



#### **About OHARA PARAGIUM CHEMICAL**

~Creating comfort~

We are a company that continues to thinking about the comfortableness of people and the global environment. We have been manufacturing and selling textile processing agents since our foundation, and have continued to create comfort through various functional processing agents.

We believe that odour has a strong influence on comfort, and have developed **b.cave** to improve the **discomfort** caused by odour.

**b.cave** is an "instant deodorant" that maximises the characteristics of PCP/MOF invented by Kyoto University. PCP/MOF is controlled in various forms using our unique technology and is being developed for a wide range of applications, including sanitation.

# **Comfort Creation Progress**

Contribution to the textile industry by developing various functional processing agents.

1926 Founded 2007
Our first deodorantprocessing agent
PARAFINE NS-100 was launched.

2021 Start of development of processing agents using PCP/MOF.

Products incorporating PCP/MOF are launched as **b.cave**™

2023

2014

Sustainable ECO Finish®

Acquisition of trademark

# We are constantly affected by different odours.

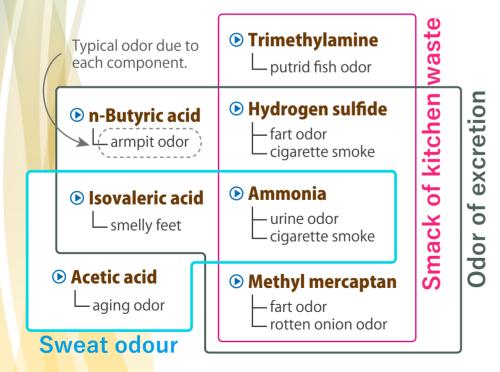
It is estimated that there are more than 400,000 different odour molecules on the planet, and the smells given off by many substances vary according to their combination.

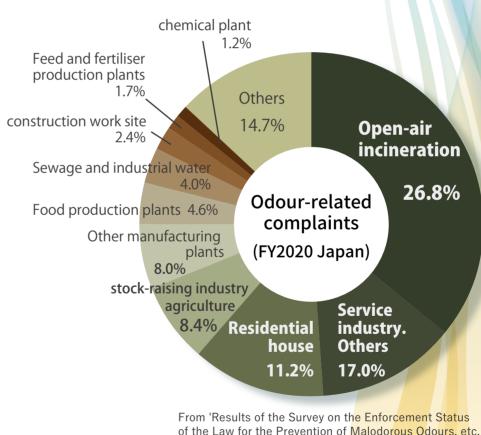
While pleasant smells soothe our minds, some odours can be off-putting and harmful to our health.

In some environments, the effects of odours are unavoidable and are a serious problem for modern society.

Dealing with unpleasant odours is becoming an essential factor in improving quality of life, including comfort and safety.

[Examples of odours by the 7 major odour components and their combinations.]





in 2020 Ministry of the Environment

# **About PCP/MOF**

PCP: Porous Coordination Polymer / MOF: Metal Organic Framework

PCP/MOF stands for "porous coordination polymer/metal-organic structure," a jungle gym-like combination of metal ions and organic ligands with numerous pores.

PCP/MOF has brought a breakthrough in the field of materials science as a new material for "porous materials" that can design the size and properties of pores depending on the type of ligand and can also utilize the functions of metal ions.

A three-dimensional structure with aligned pores with metal ions as vertices adsorbs various molecules to the pores.

This superior adsorption capacity allows many times more molecules to be taken up than activated carbon.

We focused on the structure of PCP/MOF and discovered that it has an amazing ability to instantaneously eliminate various odors as a deodorant.

Ohara Palladium Chemical's PCP/MOF product **b.cave** has the advantage of **being able to be processed into various easily handled forms** such as pellets, sheets, and processing coatings **without reducing the performance of PCP/MOF** through our unique technology.

Metal ions
Organic ligands
Molecules adsorbed

The specific surface area of 1 g of PCP/MOF is equivalent to about 27 tennis courts.

The specific surface area of PCP/MOF is even larger than that of activated carbon, which is equivalent to about 10 tennis courts per gram, and its large specific surface area indicates that it can adsorb a large amount of substances.

The specific surface area of 1 g of PCP/MOF is approximately equivalent to 27 tennis courts!

# **b.cave** Products Line-up

#### **Granulated products with surface point bonding**

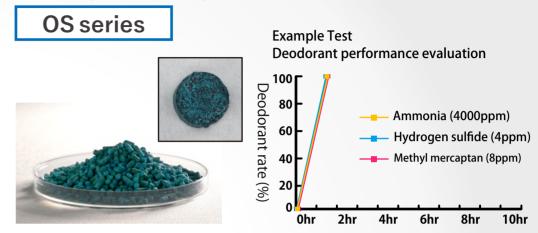
# Example Test Deodorant performance evaluation against methyl mercaptan (garbage smell, etc.) Deodorant rate Ohr 1hr 2hr 3hr 4hr 5hr

This series is in the form of particles, it has high gasabsorption rate from a large specific surface area.

# DJ series Example Test Deodorant performance evaluation 100 80 60 Ammonia (2500ppm) Hydrogen sulfide (4ppm) 20 0hr 1hr 5hr 24hr

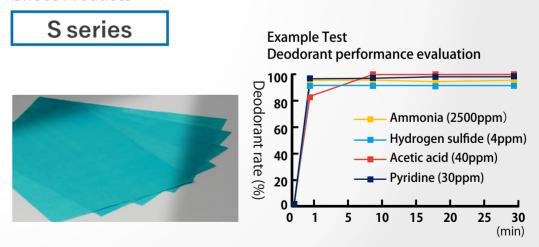
- This series is a tablet type (high density) with long-lasting functionality.
- **▶** High-performance products which contains high concentrations of PCP/MOF can be easily manufactured.

#### **Extruded pellet molded products**



- **▶** Hollow or porous structure improves processing efficiency.
- **▶** PCP/MOF content can be increased compared to granulated products.

#### **Sheet Products**



- Nonwoven fabric impregnated with PCP/MOF paint, paint can also be sold.
- Processing by bringing in base material is also possible.

# **Sanitary applications**

The ZR, OS, and DJ series of **b.cave** have been confirmed to have a high antiviral effect against influenza and norovirus, and filters equipped with **b.cave** have shown excellent results in tests against airborne viruses.

**b.cave** is a material that is expected to be utilized not only for its deodorizing performance, but also for its sanitary properties.

### [ Antiviral performance evaluation ]

(influenza A virus)

before test

99.5% removal

0 20 40 60 80 100 (%)

Quantity of virus

Against floating virusesinactivation test using b.cave filter.

Measuring organization:

Institute of Food Environment and Hygiene, Inc.

Test method:

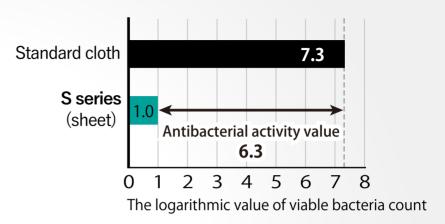
Conducted in accordance with JEM1467 Appendix D.

Test section size: 1 m2 acrylic box

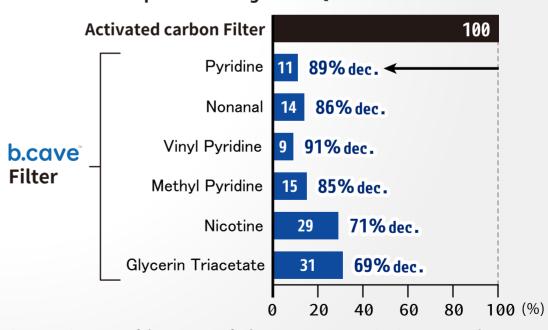
Virus: Influenza A virus

Air purifier used: Toyotomi AC-V20D Collection time: 0 min, 10 min, 30 min

#### [ Antibacterial properties of the S series ]



[ Comparison with Activated carbon Filter between residual ratio of odorous components of Cigarettes ]



A comparison test of the amount of odorous components in cigarette smoke was conducted using a filter with b.cave ZR series sandwiched between non-woven fabrics and an activated carbon filter.

# Future of our PCP/MOF projects

Based on PCP/MOF technology, we will continue to focus on research and development of materials that can be used in various fields, and develop products that flexibly meet customer requirements.



Processing technologies

### PCP/MOF total solutions

Moulding technology using various PCP/MOF.

Possible to adjust PCP/MOF content and to combine with different materials.

Consultation on moulding for various PCP/MOF is available.

Applications: CO2 capture, CCS, CCUS, decarbonisation, gas tank miniaturisation, etc...

